R.W. VESEY LTD.

DUST CONTROL AND VENTILATION SPECIALISTS
DESIGNERS - CONSULTANTS - CONTRACTORS - EXAMINERS

734, MELTON ROAD, THURMASTON, LEICESTER. LE4 8BD TEL: 01162 696241 FAX: 01162 696243 EMAIL: info@vesey-airflow.com WEB: www.vésey-airflow.com REG. No. 2793681





19th April 2010

Our ref: 0310/VOC

WHS Halo, Water Orton Lane, Sutton Coldfield, West Midlands, B76 9BW.

For the attention of: Mr. R. Giles

Dear Sir,

RE: THE PRIME CONNECTION - DI-ISOCYANATE SAMPLING

We thank you for the courtesy extended to our technician during the recent visit to the Prime Connection site on the 31st March 2010 in order to carry out V.O.C sampling on the exhaust stack.

Please find enclosed the exhaust stack sample certificate detailing the result of the V.O.C test that was carried out. This has been tested as MDI as NCO.

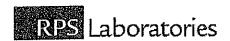
DOOR FOAM FILLER EXHAUST

V.O.C Isocyanate: <0.001 mg/m³

We trust that you will find the enclosed certificate comprehensive and satisfactory for your requirements. Should you have any queries, please do not hesitate to contact us.

Yours faithfully,

JULIE STOCKDALE





Date 14/04/2010

R W Vesey Ltd 734 Melton Road

Thurmaston Leicestershire LE4 8DB Order No.

WHS/015465

Certificate No.

WK10-1554

issue No.

1

Contact Description

Client

Sandra Vesey

1 filter in solution for MDI

<0.2 µg

Date Received

01/04/2010

Technique

HPLC

Sample No.

595508

88

<0.001 mg/m³

Test Certificate

Method I3(U)

<0.001mg

MDI as nco

Tested By

Lora McKerracher

Date

14/04/2010

Approved By

Date

14/04/2010

Joanne Dewhurst Quality Manager

For and on authority of RPS Laboratories Lld.

RPS Laboratories terms and conditions apply - a copy is available on request.

Method Symbols

- (U) Analysis is UKAS Accredited
- (N) Analysis is not UKAS Accredited

Concentration values (mg/m3 and ppm) are provided to assist with interpretation only, they are not covered by the scope of UKAS accreditation

Analysis carried out on samples 'as received'

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R.W. VESEY LTD. EXHAUST STACK GASES AND VAPOURS EMISSION SAMPLE

				CERTIF	ICATE N	UMBER:		PRIN	И004		
DATE:						31ST MA	RCH 2009)			
CUSTOMER:						THE PRIME CONNECTION					
PROCESS EQUIPMENT REF:						DOOR FOAM FILLER EXHAUST					
MATERIAL:						ISOCYANATE					
EXHAUST STACK VELOCITY (m/s)/TEMPERATURE(oC) TEST:											
	A	В	С	D	E	F	G	Н	J	К	
VELOCITY	6.70	2.60	2.80	5.10	9.20						
TEMP (°C)	20.5										
AVERAGE MEAS	URED VE	LOCITY	(m/s):			5.28					
EXHAUST DUCT DIAMETER (mm):						250					
EXHAUST DUCT DIMENSIONS (mm):						X					
EXHAUST DUCT AREA (m²):						0.049					
AIR VOLUME @ 0° CELSIUS(nm³/s):						0.24					
AIR VOLUME @ 0° CELSIUS(nm³/min):						14					
SAMPLE AIR VOLUME LITRES/MINUTE (ACTUAL):						2					
SAMPLE DURATION (MINUTES):						240					
NUMBER OF PADS:						1					
REFERENCE NUMBER OF TUBE:						PRIME CON 01/09					
TARGET POLLUTANT						ISOCYANATE					
EMISSION LEVEL @ 0° CELSIUS (mg/m³) (MDI as nco):						<0.001					
WHAT IS THE MAXIMUM AUTHORISED EMISSION LEVEL:						0.1mg/m ³					
COMMENT											
SIGNED	3. 2.										

LE48BD

TEL: 0116 2696241 FAX: 0116 2696243





Test Certificate

Date 09/04/2009

Client

R W Vesey Ltd

734 Melton Road Thurmaston Leicestershire LE4 8DB Order No.

WHS/015153

Certificate No.

WK09-2488

Issue No.

4

Contact Description Sandra Vesey

1 filter in solution for MDI

Date Received

02/04/2009

Technique

HPLC

Sample No.	542924	PRIME CON 01/09	Method
MDI as nco	W. v.		13(U)
	<0	.2 μg <0.001 mg/m³	13(0)

Tested By

Andrew Chalmers

Date

09/04/2009

Approved By

Date

09/04/2009

Jon Ashcroft

Laboratory Manager

For and on authority of RPS Laboratories Ltd.

Standard terms and conditions are applicable, a copy is available on request

Method Symbols

(U) Analysis is UKAS Accredited

(N) Analysis is not UKAS Accredited

(S) Analysis is Subcontracted

Concentration values (mg/m3 and ppm) are provided to assist with interpretation only, they are not covered by the scope of

UKAS accreditation

Analysis carried out on samples 'as received'

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